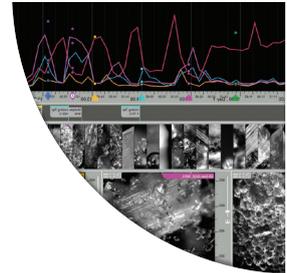
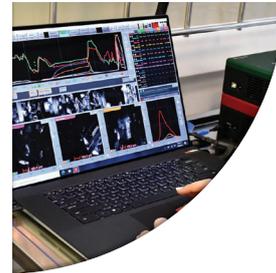


Process Analytical Technology (PAT)

for Real-Time Control in Pharmaceutical Production

-  **Production cycle time reduction**
-  **Batch to batch reproducibility**
-  **Quality by Control (QbC)**
-  **Quality by Design (QbD)**
-  **Continuous manufacturing**



Chemometrics & Modeling

- Extraction of chemical information from the data
- Multivariate analysis
- Advanced process control based on a model



CrystAPC

Crystallization Advanced Process Control

PAT & APC for pharmaceutical, chemical and food research laboratories, pilot and production plant

Crystallization system development

Selection of suitable crystallization method for desired properties.

Modelling & advanced process control

Determination of the optimal temperature profile for the desired particle size distribution.

OPC based laboratory system integration

- Software and hardware elements integrated for the application of PAT
- The interface that communicates with PAT instruments
- Application of PAT for real time control

PAT data management

Acquisition and analysis of spectral data. Development of calibration models for critical quality attributes (CQA).

System integration & software development

Software and hardware integration for PAT applications in control strategy.



Education & Training

- **APC-1** Automatic process control
- **APC-2** Advanced process control
- **APC-3** Process diagnostics & Optimization
- **APC-4** Process measurements
- **APC-5** Batch process control & optimization
- **APC-6** Modeling & process simulation

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